The Book of CARVED WOOD DECORATION

Supplement
B

Mouldings
Ropes
Beads
Galleries
Overlays

AIA File No. 19E3

SUPPLEMENT "B"
to the
BOOK OF CARVED WOOD DECORATION

Attention is directed to the Book of Carved Wood Decoration and Supplement "A" for the balance of the complete line of Klise Carved Wood Mouldings, Beads, Ropes, Turnings, Twist Work, Rosettes and Carvings.

Offered for your consideration in this catalog are over two hundred new patterns in carved wood mouldings. Our constant endeavor to develop new machines and improve the old ones is represented in the many new types of mouldings offered from time to time. It is our hope that the broad range of patterns illustrated will enable you to find details to meet your requirements.

SIZES—The sizes listed under each illustration have been selected as those most used. There are times when you will need something in a different size. Send us sketches of the requirement so we may quote on the items.

ILLUSTRATIONS—The illustrations are one-half size unless otherwise stated. It would be impossible to show many of the patterns in full size.

SAMPLES—We will be glad to submit samples of mouldings, frets, galleries, etc. Advise of pattern numbers that will be of interest.

PRICES—The large number of patterns, sizes and woods make the preparation of a printed price list so difficult a problem, that we are not attempting at this time to issue a printed list. We will be glad to quote prices promptly on any items of interest. In requesting prices, please be sure to give complete specifications, namely, pattern number, width, thickness, wood and quantity.

WHEN ORDERING—Give catalog number, size, wood desired, and quantity.

INDEX—On page 20 is a complete index to assist you in finding quickly the patterns you may desire.

SPECIAL ATTENTION is directed to:

Modern designs on pages 2, 3, 4, 5.
Fret or Overlay designs on pages 12, 13, 14.
Carved Gallery designs on pages 15, 16.
New low priced designs on pages 10, 11.
Shelf Edge designs on page 7—patterns D-1719, D-1690, D-1672, D-1738, D-1674, D-1687.

KLISE MANUFACTURING COMPANY, INC.
GRAND RAPIDS, MICHIGAN

Sales Offices in the principal woodworking centers

Copyright, 1935,
Klise Manufacturing Company, Incorporated

D-1765 5/8" x 5/16"

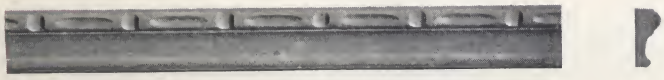
D-1769 5/8" x 3/8"

D-1767 3/4" x 5/16"

D-1766 3/4" x 5/16"

D-1768 3/4" x 5/16"

D-1776 3/4" x 5/16"



D-1790 5/8" x 1/4"

DK-2573 3/4" x 5/16"

D-259 7/8" x 3/8"

D-196 Size 9/16" x 1/4"

D-1730 3/4" x 3/8"

D-1798 5/16" x 3/16"—3/8" x 3/16"

D-1800 7/16" x 3/16"—5/16" x 3/16"—3/8" x 3/16"

D-1698 5/8" x 1/4"

D-868 7/8" x 7/16"

D-1689 9/16" x 1/4"—7/16" x 1/4"—3/4" x 5/16"

D-1753 7/16" x 1/4"

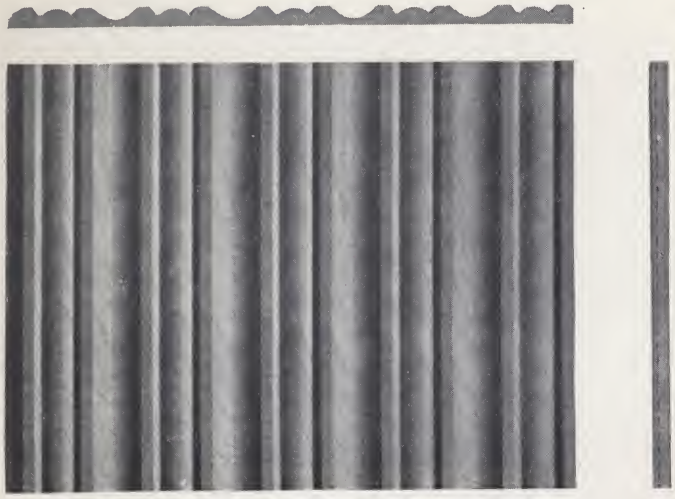
D-1794 1/4" x 1/8"

D-1770 3/16" x 3/16" Right and Left

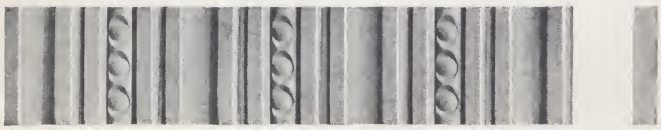
D-1793 5/8" x 1/4"

D-1709 7/8" x 5/16"

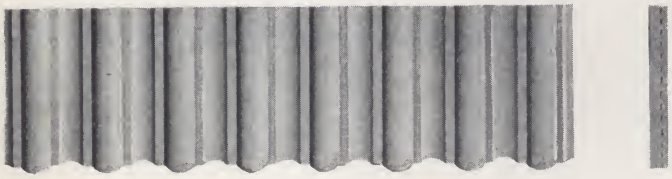
Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



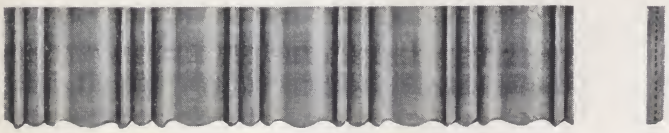
D-1796 4½" x ¼" Made up to 12" wide



D-1771 1¼" x 3/16"

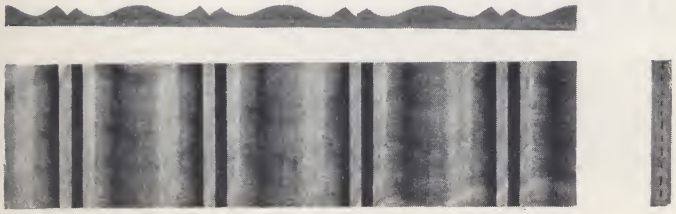


D-1688 1¾" x ¼" Made up to 2½" wide

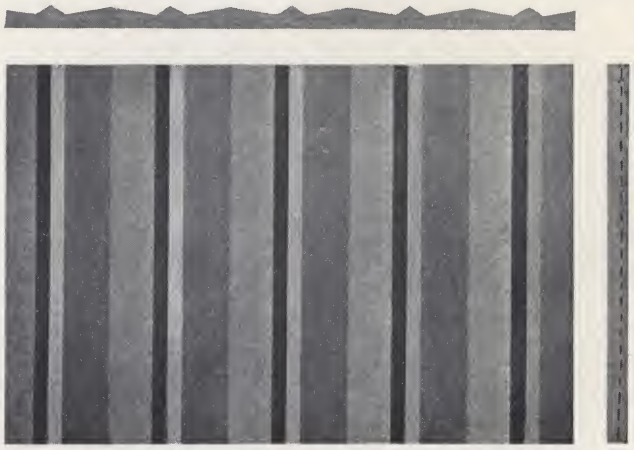


D-247 1¼" x 3/16" Made up to 2½" wide

D-1663 2" x ¼" Made up to 4" wide



D-1720 1½" x ¼" Made up to 4" wide



D-1691 4" x ¼" Made up to 4" wide

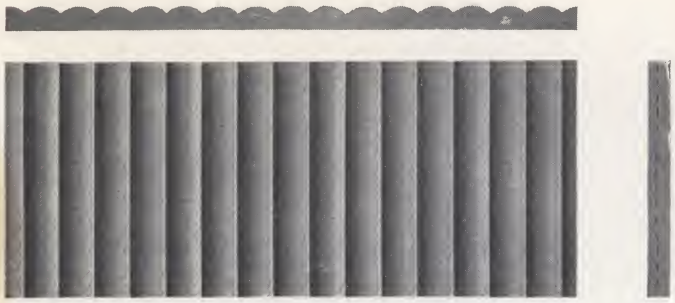
D-1706 1⅛" x 3/16"

D-1695 3" x 7/16"

D-1739 2½" x ¼" Made up to 4" wide

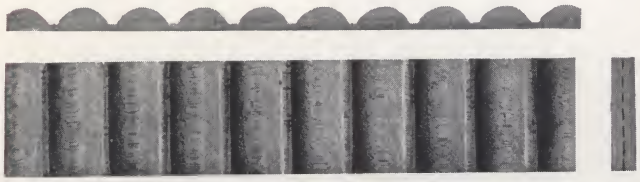
D-1732 2½" x 5/16" Made up to 3" wide

Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



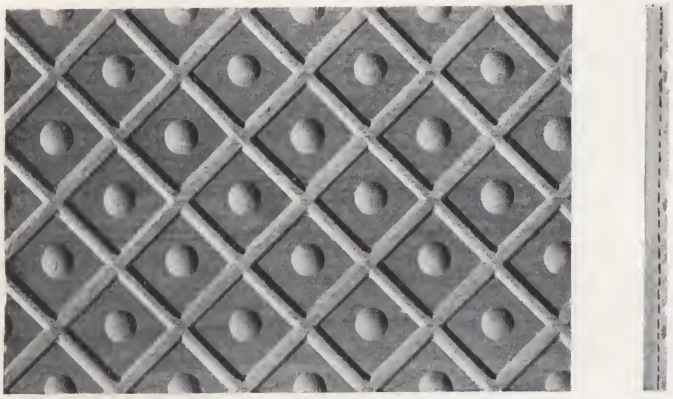
D-369 2½″ x ¼″—5/16″ to ½″ beads. Made up to 12″ wide.
D-368 Same detail, 9/16″ to 1½″ beads
D-370 Same detail, 3/16″ to ¼″ beads

D-1700 1 1/16″ x ¼″—½″ x 3/16″—1″ x ¼″



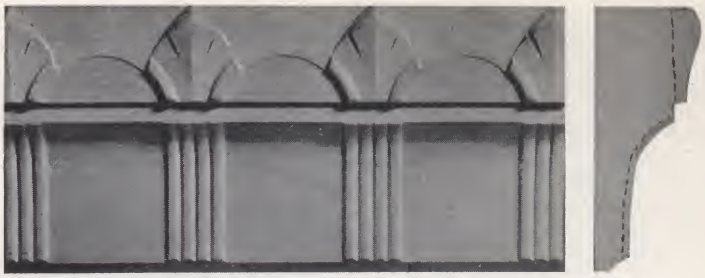
D-1731 1⅜″ x 5/16″ Made up to 4″ wide

D-1718 1 3/16″ x 3/16″

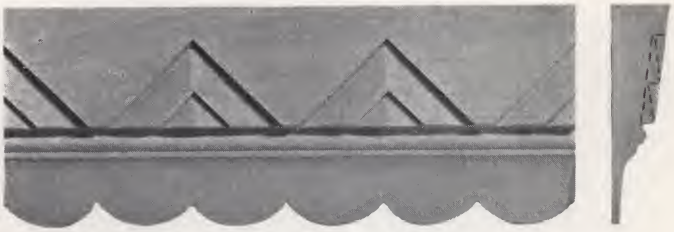


D-1744 4″ x ¼″—3½″ x ¼″—4½″ x ¼″

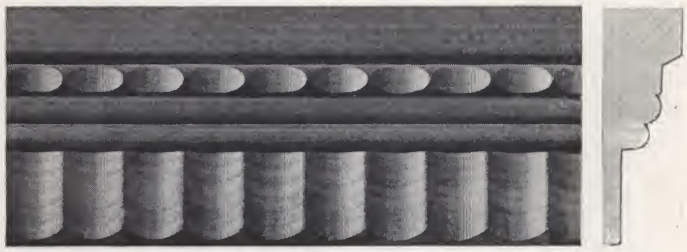
D-1727 2 11/16″ x ½″



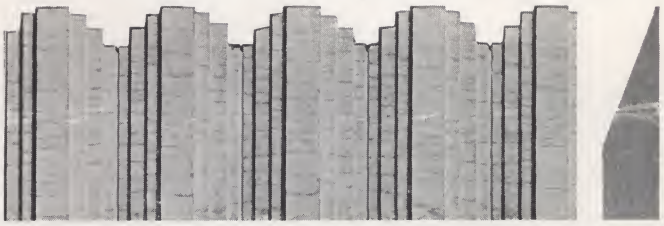
D-1701 2¾″ x 1 1/16″



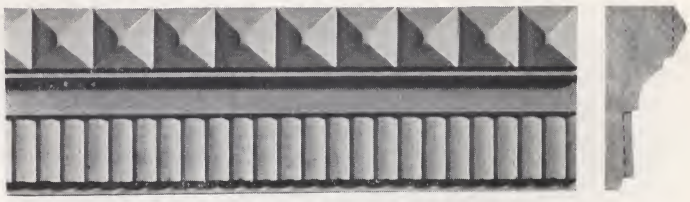
D-1676 2¼″ x ⅝″



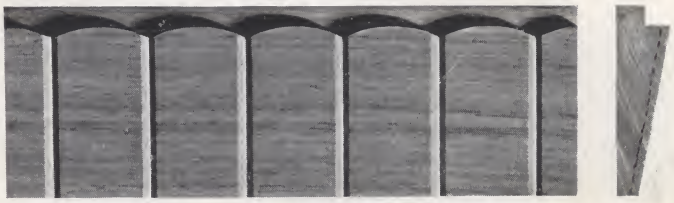
D-1642 2½″ x 13/16″



D-1650 2¼″ x ⅝″ Made up to 4″ wide



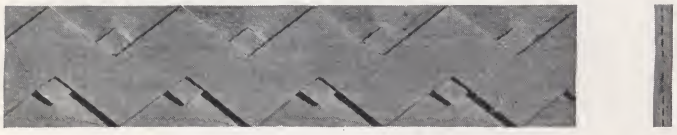
D-1043 2″ x ⅞″



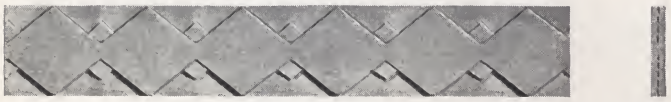
D-280 2″ x 9/16″

Illustrations are one-half size. In ordering give pattern number, size and kind of wood.

DK-2636 3/4" x 3/16"



DK-2638 15/16" x 7/32"



DK-2639 15/16" x 3/16"

D-1675 3/4" x 7/16"

D-1516 1 3/8" x 1/4"—7/8" x 1/4"—9/16" x 3/16"

D-1615 1" x 1/4"

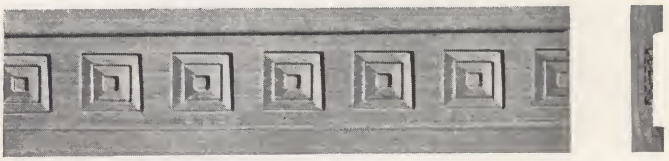
D-1761 5/8" x 3/16"—7/16" x 3/16"

D-1754 5/8" x 1/4"—7/16" x 3/16"

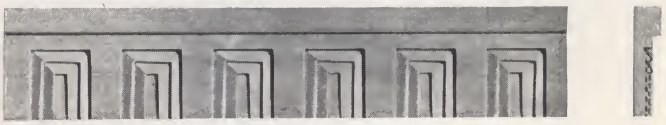
D-1774 5/16" x 3/16"

D-1310 15/16" x 5/16"—3/4" x 1/4"

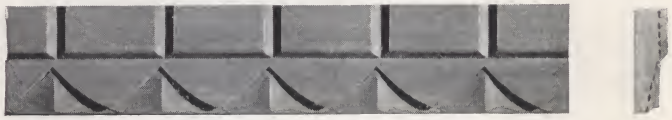
D-1750 2" x 3/16"—1 1/2" x 1/4"



DK-2571 1 9/16" x 5/16"

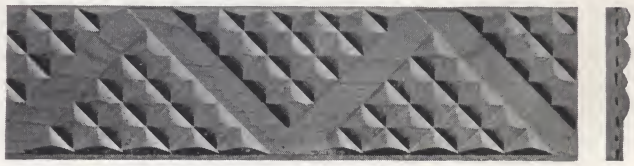


DK-2570 1 3/16" x 5/16"



D-1641 1 1/8" x 3/8"

D-1592 7/8" x 3/16"



D-1721 1 5/8" x 1/4"

D-1740 2" x 1/4"—Maple on "Ebony"

D-1290 1 1/2" x 1/4"—"Ebony" on Maple

D-1654 1 1/8" x 1/4"—7/8" x 1/4"—Maple on "Ebony"

"Ebony" used in black and white patterns is ebonized maple. The "ebony" stock is colored throughout its thickness.

Also made in other cabinet wood combinations.

Illustrations are one-half size. In ordering give pattern number, size and kind of wood.

PILASTER DESIGNS

Suggesting types of designs suitable for vertical or pilaster applications.
Numerous other patterns adapt themselves to this use.

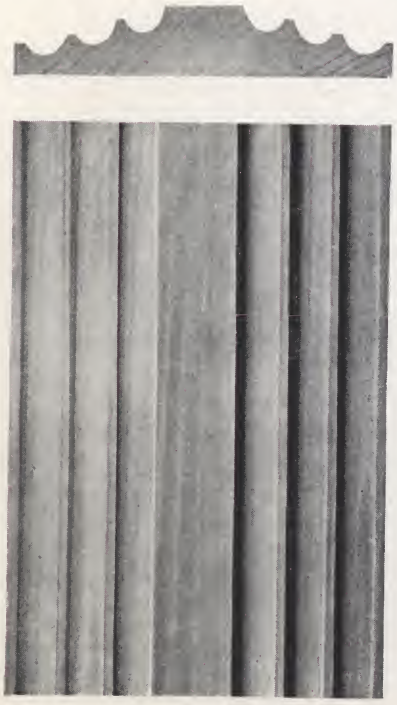
D-1734 2¼″ x ⅜″

D-1639 1 15/16″ x ⅜″

D-1659 1½″ x ⅜″

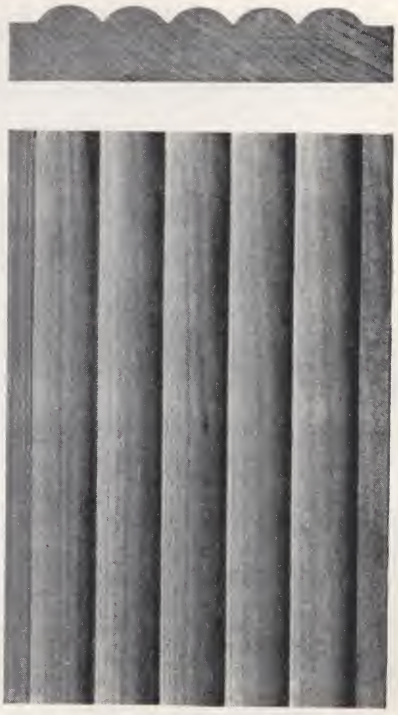
D-1726 2½″ x ¾″

D-252 2¾″ x ½″



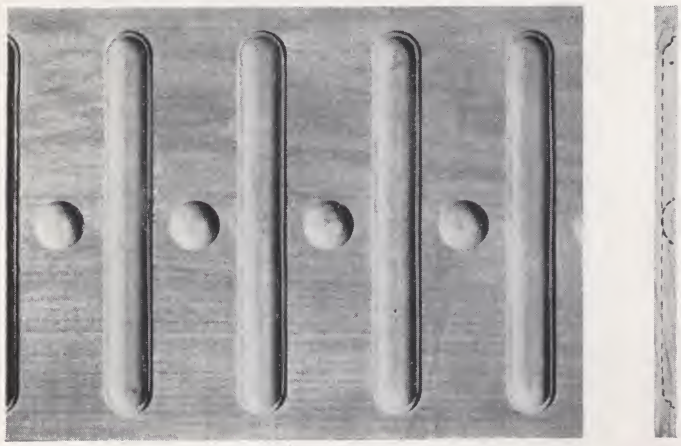
P-148 4″ x ¾″

P-149 4″ x ¾″



P-150 4″ x 13/16″

Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



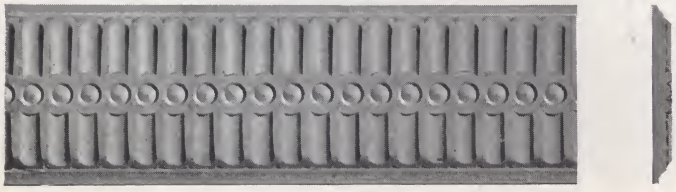
D-1782 4½ x ¼"—3½" x ¼"—4¼" x ¼"

D-1685 3" x ¼"

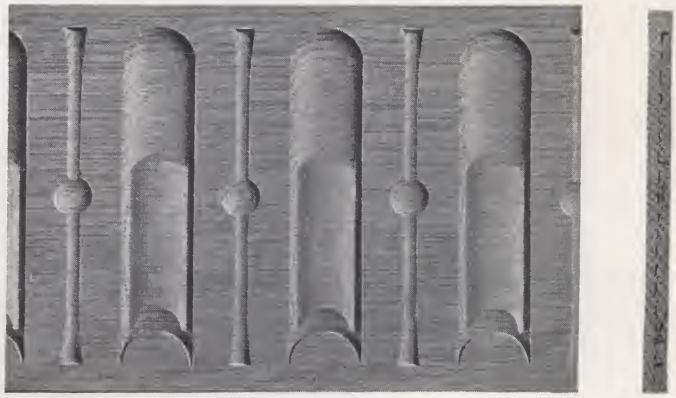
D-921 1" x ¼"

D-1707 1⅝" x ¼"—2" x ¼"

D-1749 1½" x ¼"—2" x ¼"—3 x ¼"



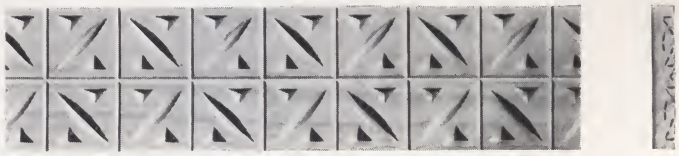
D-1715 1⅞" x ¼"



D-1708 4" x ¼"

D-1692 2" x ¼"—2½" x ¼" (¼" reduction)

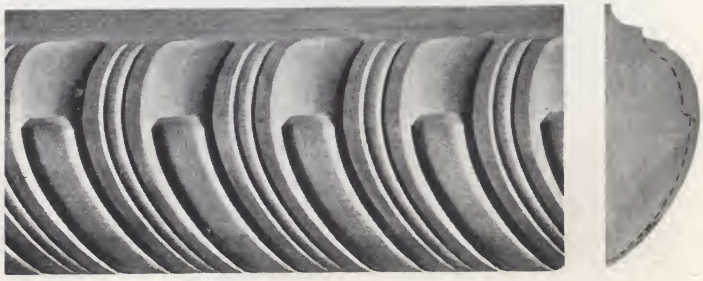
D-1728 2" x 5/16"



D-1801 1½" x ¼"

D-1780 ⅞" x ⅞"

D-1777 ⅞" x 3/16"

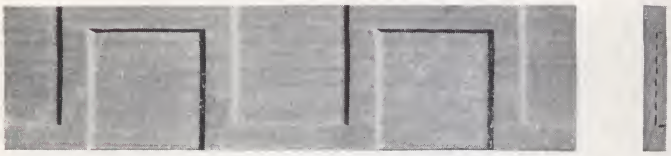


D-1786 2¾" x 1 1/16" Right and Left

Illustrations are one-half size. In ordering give pattern number, size and kind of wood.

D-1807 1½″ x ½″

D-1699 1¼″ x ¼″

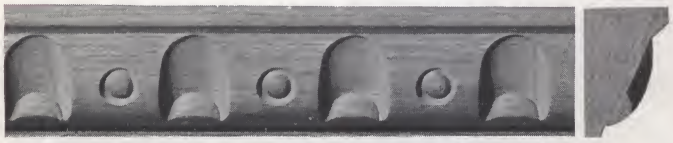


D-1743 1½″ x ¼″

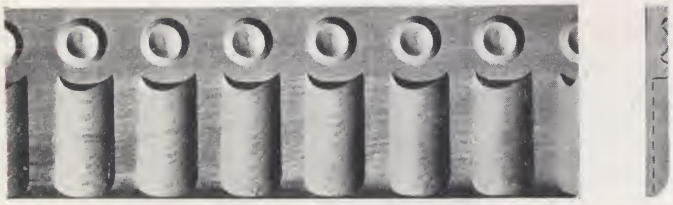
D-1630 ⅝″ x 3/16″

D-1735 1¾″ x 9/16″

D-988 1⅛″ x ¾″



D-1635 1 5/16″ x 13/16″



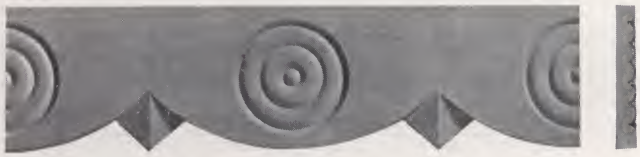
D-290 2″ x ¼″—2½″ x ¼″—3″ x ¼″—3½″ x ¼″

D-1657 1″ x 11/16″

D-326 1″ x ½″

D-1638 2″ x ¼″

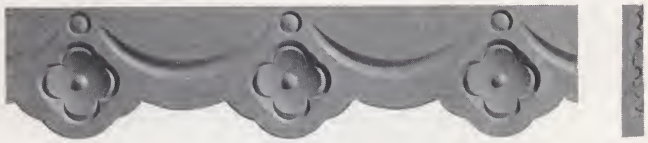
D-1719 1¾″ x ¼″



D-1690 1½″ x ¼″

D-1672 1 5/16″ x ¼″

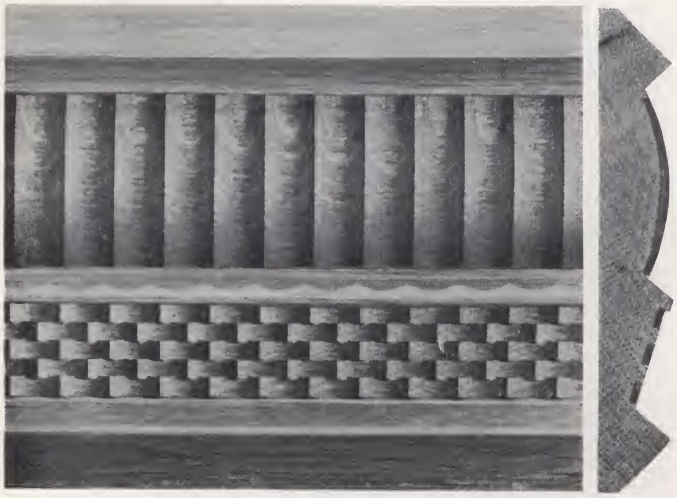
D-1738 1″ x ¼″



D-1674 1⅜″ x ¼″

D-1687 1¼″ x 3/16″

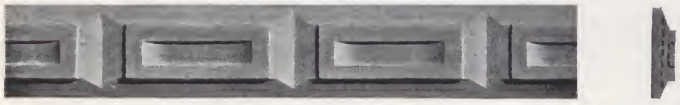
Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



D-548 5″ x 13/16″

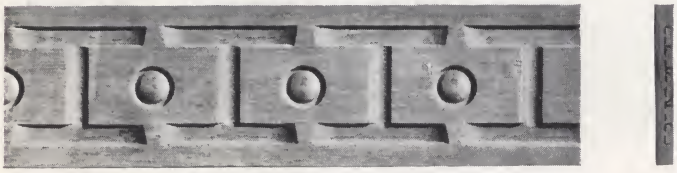
D-1791 1 1/8″ x 3/8″

D-1633 1 1/16″ x 1/4″



D-1634 1″ x 1/4″—3/4″ x 1/4″—7/8″ x 1/4″—1 1/4″ x 1/4″—1 3/4″ x 1/4″

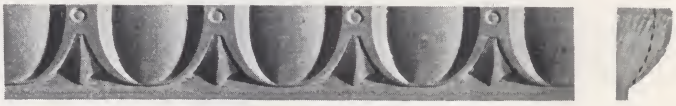
D-1789 3/4″ x 5/16″



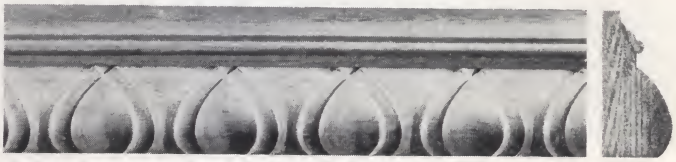
D-1636 1 11/16″ x 3/16″—1 1/4″ x 1/4″—1 1/2″ x 1/4″

D-557 3/4″ x 3/8″

DK-2574 9/16″ x 1/2″
DK-2624 3/8″ x 5/16″ (same design as DK-2574)



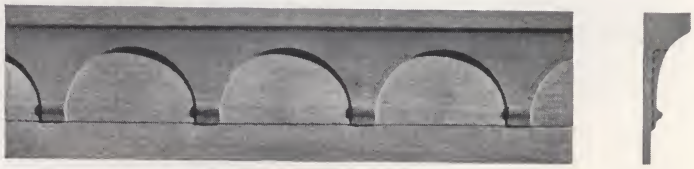
DK-2627 15/16″ x 5/8″
DK-2626 11/16″ x 1/2″ (Same design as DK-2627)



D-386 1 1/2″ x 13/16″—1 3/4″ x 1 1/8″

D-1693 3/4″ x 1/2″

D-1711 1 1/4″ x 5/8″



D-1809 1 5/8″ x 1/2″

D-550 5/8″ x 5/16″

D-952 1 1/2″ x 1/2″

Illustrations are one-half size. In ordering give pattern number, size and kind of wood.

D-1847 1¼″ x ¾″

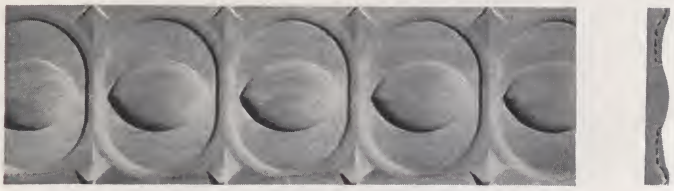
D-1670 1″ x 5/16″

D-686 1″ x 3/16″—1¾″ x 3/16″

D-1664 15/16″ x ¼″

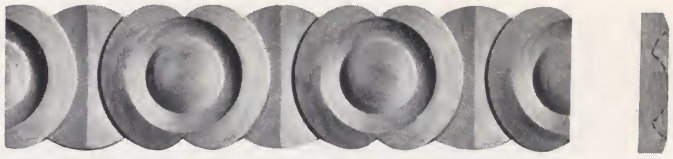
D-1681 ⅝″ x 3/16″—13/16″ x 3/16″

D-1788 ¾″ x ¼″



D-1787 1⅞″ x ¼″

D-494 1½″ x 7/16″



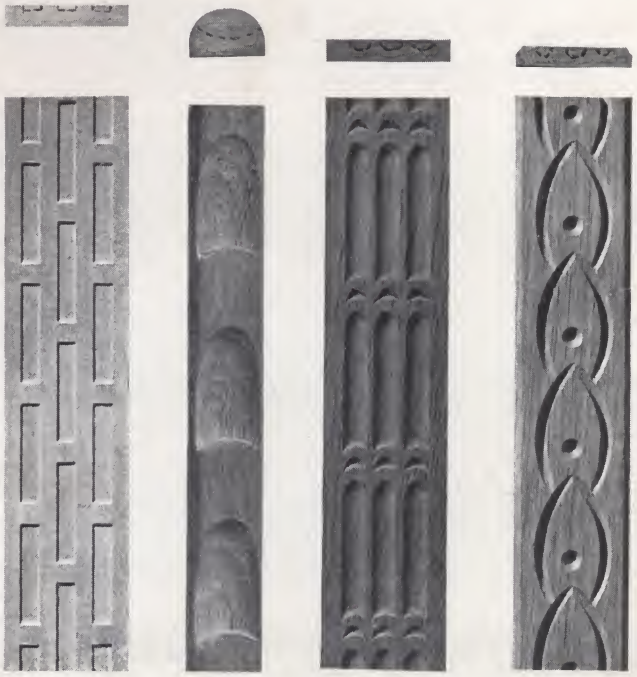
D-1763 1½″ x ⅜″—1¼″ x 5/16″

D-1775 2⅜″ x ¼″

D-1713 2″ x 5/16″—1¼″ x 5/16″—2⅝″ x 5/16″

PILASTER DESIGNS

Suggesting types of designs suitable for vertical or pilaster applications. Numerous other patterns adapt themselves to this use.



D-1792 15/16″ x ¼″ | D-1736 ¾″ x ½″ | D-1722 15/16″ x ¼″ | D-1680 13/16″ x 3/16″

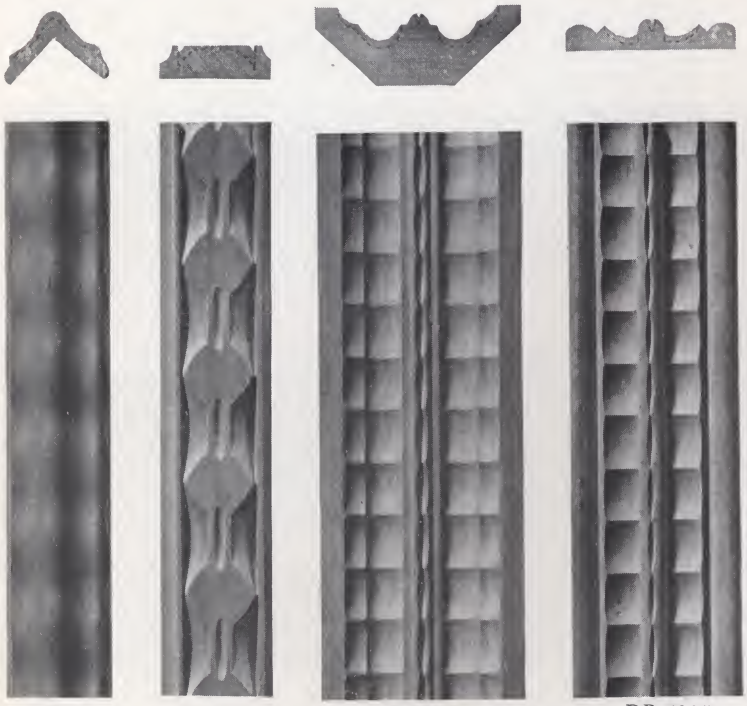
Illustrations are one-half size. In ordering give pattern number, size and kind of wood.

NEW LOW PRICED PATTERNS IN THE "DB" SERIES

All in flute or concave type of cut—spacing not guaranteed uniform.

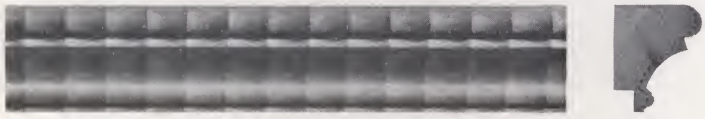
PILASTER DESIGNS

Suggesting types of designs suitable for vertical or pilaster applications. Numerous other patterns adapt themselves to this use.



DB-6007 7/8" x 7/8"
DB-6022 1 1/4" x 3/8"
DB-6008 2 1/16" x 13/16"
DB-6005 1 3/4" x 5/16"

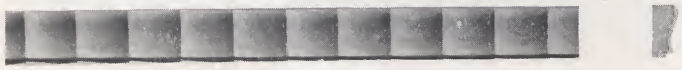
DB 6013 7/8" x 13/16"



DB-6009 1 1/8" x 15/16"
DB-6028 1 1/8" x 3/4" same design without rabbet

DB-6010 13/16" x 9/16"

DB-6012 3/4" x 13/16"



DB-6002 9/16" x 1/4"

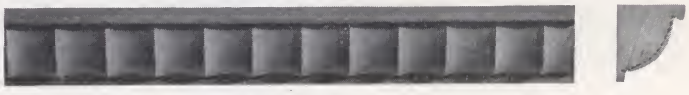
DB-6015 1 1/4" x 13/16"
DB-6029 1 1/4" x 9/16" same design without rabbet

DB-6018 1 1/4" x 3/8"

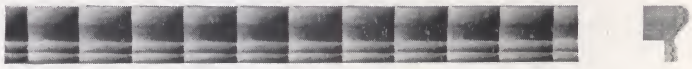
DB-6019 1" x 5/16"

DB-6000 1/4" x 3/16"

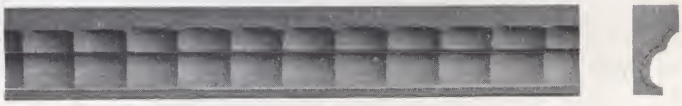
DB-6001 1/4" x 1/4"



DB-6011 13/16" x 3/4"

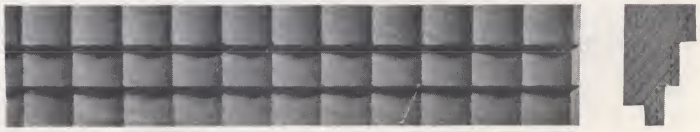


DB-6003 9/16" x 1/2"
DB-6030 9/16" x 1/4" same design without rabbet



DB-6006 15/16" x 1/2"

DB-6004 9/16" x 1/2"
DB-6031 9/16" x 1/4" same design without rabbet

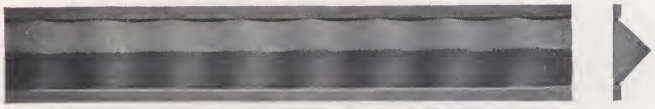


DB-6014 15/16" x 3/4"
DB-6032 15/16" x 1/2" same design without rabbet

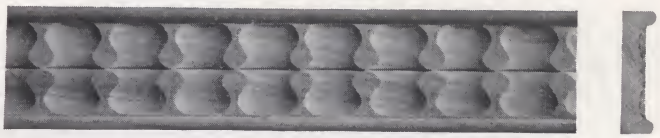
Patent pending on the machine employed in making mouldings illustrated on this page. Illustrations are one-half size. In ordering give pattern number, size and kind of wood.

DB-6016 1″ x 7/16″

DB-6020 1″ x 1/4″



DB-6017 1″ x 7/16″



DB-6021 1 1/4″ x 1/4″

Patent pending on the machine employed in making mouldings illustrated above.

ROPE MOULDINGS

A-5 3/4″ Made 1/4″ to 1 13/16″

A-61 1″ Made 1/4″ to 1 1/4″

A-63 5/8″ Made 5/8″ only

A-64 7/16″ Made 7/16″ and 1/2″ only

A-65 1″ Made 1/2″ to 1″ only

A-66 1″ Made 1″ only

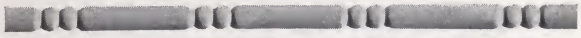
BEAD MOULDINGS

Made 1/4″ to 1 1/4″ diameter using same spacing of members.

G-34 3/8″

G-69 1/2″

G-70 1/4″



G-71 1/4″

PLAIN MOULDINGS

P-108 1/4″ x 1/4″—1/8″ x 1/8″—5/32″ x 1/8″—3/16″ x 1/4″—5/16″ x 1/4″

P-158 1/4″ x 5/32″

P-109 1/4″ x 1/8″—1/8″ x 1/16″—3/16″ x 1/8″—7/32″ x 1/8″
1/4″ x 1/8″—5/16″ x 3/16″

P-159 9/32″ x 3/16″

P-129 1/2″ x 1/4″

P-160 1/2″ x 1/4″

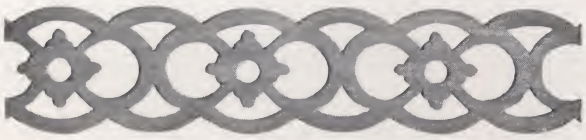
P-130 5/16″ x 3/32″

P-163 1/8″ x 3/16″—3/32″ x 3/16″

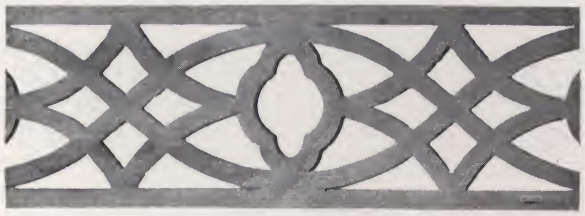
Illustrations are one-half size. In ordering give pattern number, size and kind of wood.

FRET MOULDINGS

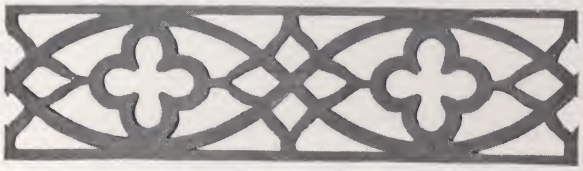
CF-4031 1 9/16″ x 3/32″



PF-4032 1 1/4″ x 3/64″



CF-4034 1 7/8″ x 3/64″



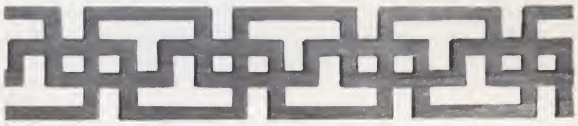
PF-4035 1 7/16″ x 3/64″

CF-4036 1 3/8″ x 1/16″

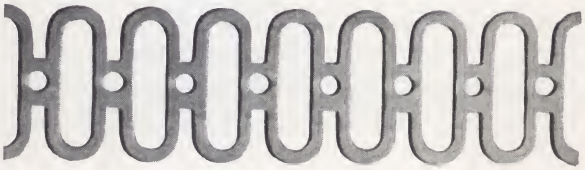
PF-4037 5/8″ x 3/64″

PF-4038 1 1/2″ x 3/64″

PF-4039 1 7/8″ x 3/64″

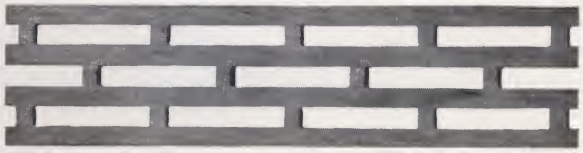


PF-4040 1 1/16″ x 3/64″



PF-4041 1 7/16″ x 3/64″

CF-4042 1 1/2″ x 3/64″

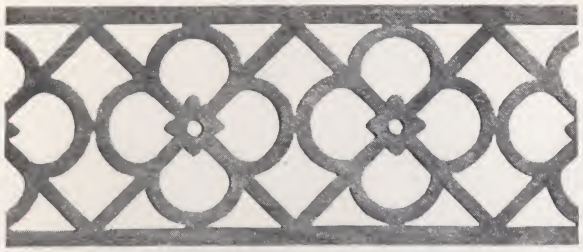


CF-4044 1 5/16″ x 3/64″

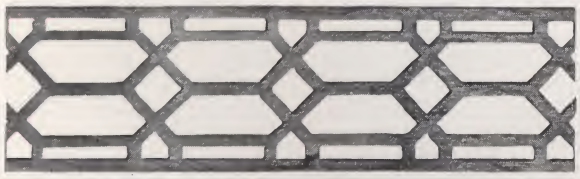
PF-4045 1 3/8″ x 3/64″

PF-4046 1 1/4″ x 3/64″

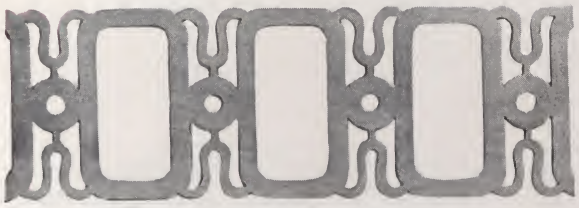
Illustrations are one-half size. In ordering give pattern number, size and kind of wood.



PF-4047 2 5/16″ x 3/64″



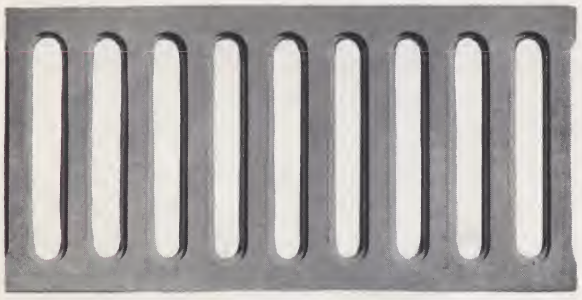
PF-4049 1 1/2″ x 3/64″



PF-4051 2″ x 3/64″

PF-4052 1 1/8″ x 3/64″

PF-4053 5/8″ x 3/64″



CF-4054 3″ x 3/32″—1 1/2″ x 3/32″—2″ x 3/32″

PF-4055 1/2″ x 3/64″

PF-4056 1 1/4″ x 3/64″

PF-4057 1 1/4″ x 3/64″

PF-4058 1 1/4″ x 3/64″

PF-4059 1/2″ x 3/64″

PF-4060 15/16″ x 3/64″

PF-4061 1 3/8″ x 3/64″

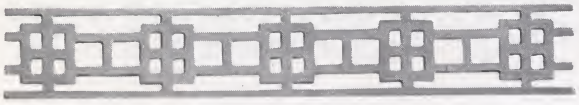
PF-4062 7/8″ x 3/64″

PF-4063 1 5/16″ x 3/64″

Illustrations are one-half size. In ordering give pattern number, size and kind of wood.

PF-4064 1¼″ x 3/64″

PF-4065 1¼″ x 3/64″

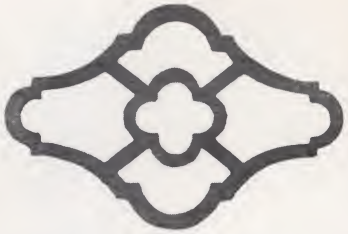


PF-4066 1″ x 3/64″

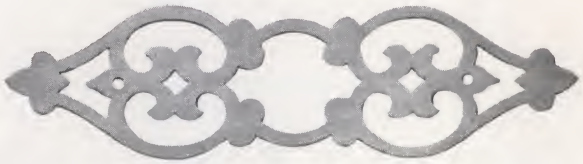
PF-4067 ¾″ x 3/64″

PF-4068 ¾″ x 3/64″

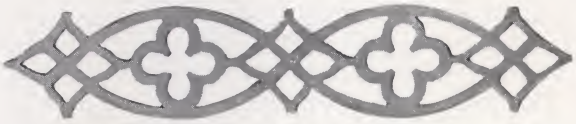
PF-4069 1″ x 3/64″



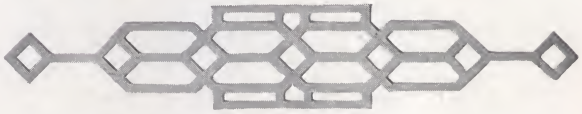
FO-4500 3½″ x 2⅜″ x 3/64″



PO-4502 9¼″ x 2 7/16″ x 3/64″

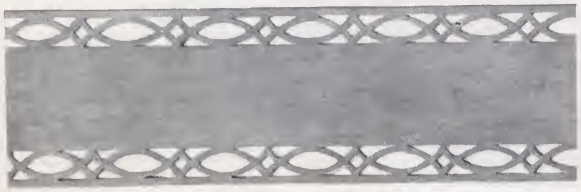


PO-4501 6¾″ x 1 5/16″ x 3/64″
Made from PF-4035



PO-4503 8¼″ x 1½″ x 3/64″
Made from PF-4049

PO-4501 and PO-4503 illustrate the forming of ornaments from fret moulding patterns. Hundreds of pilaster drop ornaments, center panel ornaments, corner pieces, etc., may be developed from the regular fret patterns.



PF-4070 2½″ x 3/64″

Illustrating fret cuts made double with plain space between. Maximum overall width 6″. May be had only in following patterns:

PF-4035	PF-4039	PF-4049
4037	4045	4052
4038	4046	4055
	4047	

Glue Back Fret Mouldings

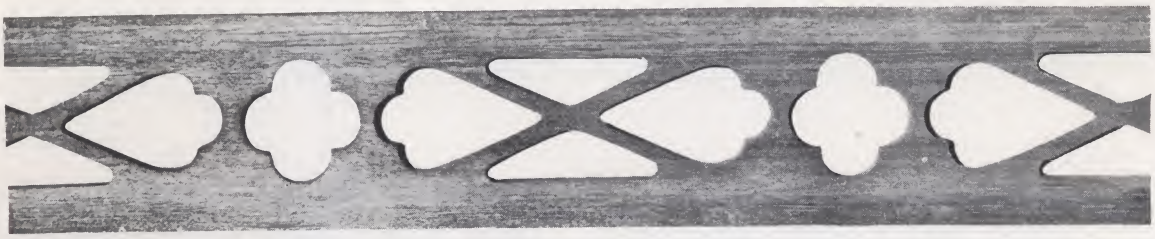
All "CF" and "FO" ornaments are made in solid wood only and without glue backing.

All "PF" frets and "PO" ornaments are made in three-ply stock only—3/64″ thick—birch or mahogany. Supplied with or without glue backing.

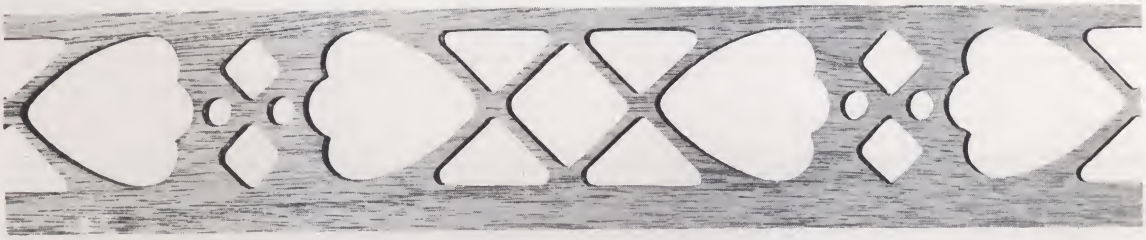
The furnishing of the fret mouldings and ornaments with glue backing is a new KLISE development designed to make the application of material easier and more economical. A special glue is spread on the stock before carving, eliminating running over on the faces and edges. In application it is simply necessary to moisten the glue with hot water, allow a moment for the glue to soften and apply under weights or clamps.

Illustrations are one-half size. In ordering give pattern number, size and kind of wood.

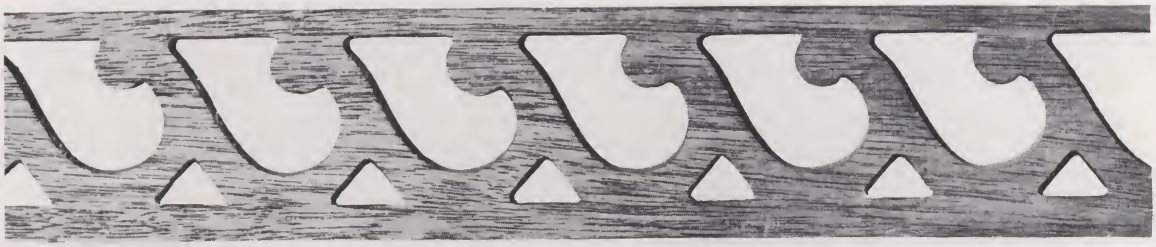
CARVED GALLERIES



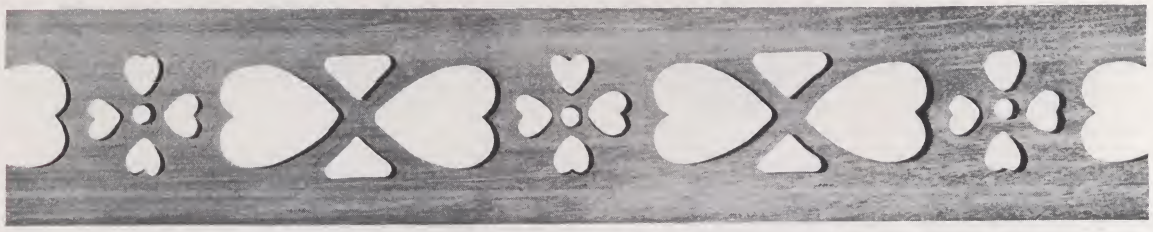
CG-4700 2″ x 5/32″



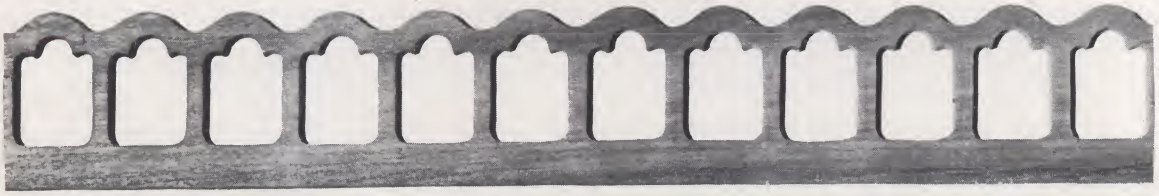
CG-4701 2″ x 5/32″



CG-4702 2″ x 5/32″

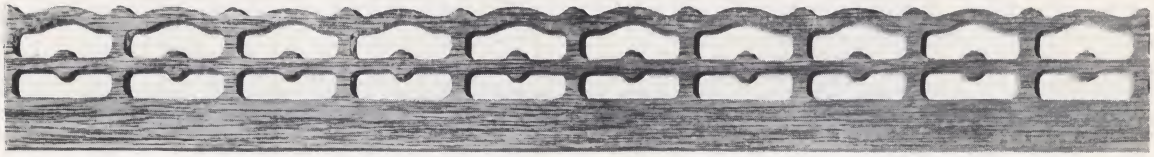


CG-4703 2″ x 5/32″



CG-4704 1 5/8″ x 5/32″

Illustrations are approximately one-half size. In ordering give pattern number, size and kind of wood.



CG-4705 1⅜″ x 5/32″

CG-4706 1¾″ x 5/32″

CG-4707 1⅜″ x 5/32″

CG-4708 ⅞″ x 5/32″

CG-4709 2¼″ x 5/32″

KLISE CARVED WOOD GALLERIES are made of five-ply 5/32″ stock laid up with waterproof glue. Available in mahogany and gum regularly and in special veneers if desired. Regular lengths are 70″ and maximum. Dimension lengths supplied with pattern stopped off to meet your special application.

Made in two types—first with face veneers horizontal for straight runs and, second, with face veneers vertical for curved applications.

Special patterns made to your designs. Submit your designs for quotation.

Illustrations are approximately one-half size. In ordering give pattern number, size and kind of wood.

As new patterns are produced special sheets will be sent, glue tipped, for inserting on this page

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in all of its applications.

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Carved.
Plain.

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Carved.
Plain.

Ropes

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Hand.
Automatic.

Twist Work

Solid.
Open.

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Plain,
Turned.
Carved.

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Spindle.
Multiple Machined.

Turnings and carvings are made to customer's design only. While there are thousands of standard patterns in mouldings, beads, ropes, rosettes and twist work in the regular Klise line, we are interested in and have machines capable of producing the special designs of your own to fit some certain job.

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GRAND RAPIDS, MICHIGAN

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